

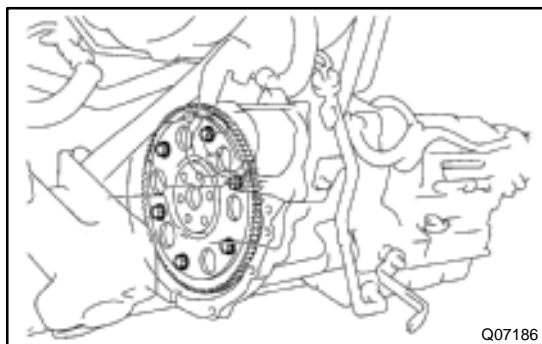
## REMOVAL

### 1. REMOVE TRANSMISSION WITH ENGINE

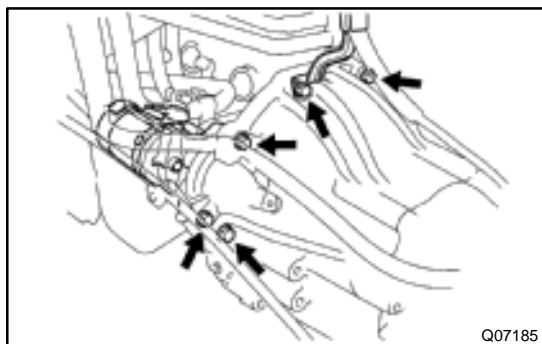
(See page EM-72)

### 2. REMOVE LEFT AND RIGHT SIDE STIFFENER PLATES

- (a) Remove the 8 bolts, 2 stiffener plates and rear end plate.  
**Torque: 37 N·m (380 kgf-cm, 27 ft-lbf)**



- (b) Turn the crankshaft to gain access and remove the 6 bolts with holding the crankshaft pulley set bolt with a wrench.  
**Torque: 41 N·m (420 kgf-cm, 30 ft-lbf)**



### 3. REMOVE STARTER

Remove the 2 bolts and starter.

**Torque: 39 N·m (400 kgf-cm, 29 ft-lbf)**

### 4. REMOVE TRANSMISSION FROM ENGINE

- (a) Remove the 3 transmission mounting bolts from the engine.

**Torque: 71 N·m (730 kgf-cm, 53 ft-lbf)**

- (b) Pull out the transmission toward the rear.